

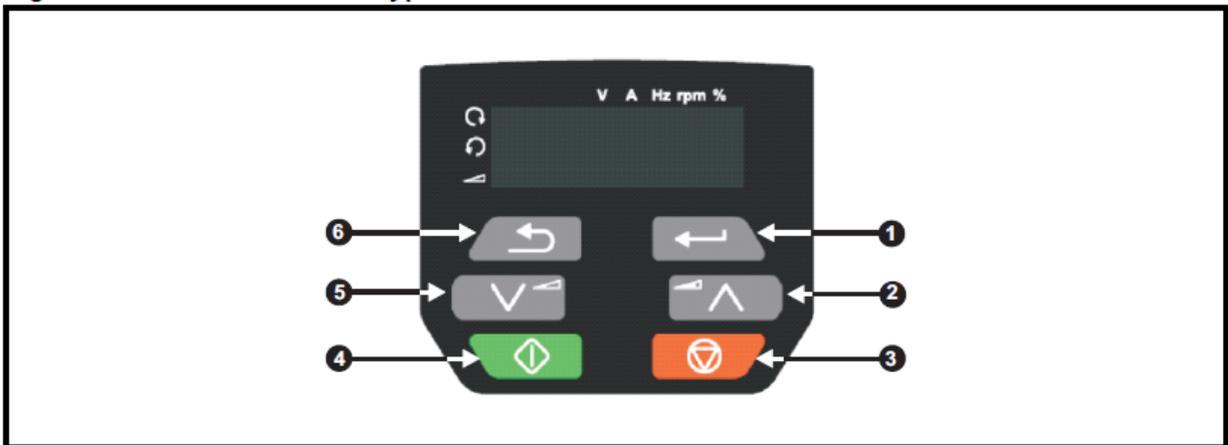
This Application Note applies to the Unidrive M Series

Starting up the Unidrive M300

This application note will describe how to startup a Unidrive M300 in open loop by defaulting the drive, programming the drive, performing an autotune, and finally running the motor.

Keypad Functions

Figure 5-1 Unidrive M300 keypad detail



- (1) The Enter button is used to enter parameter view or edit mode, or to accept a parameter edit.
- (2, 5) The Navigation keys can be used to select individual parameters or to edit parameter values. In keypad mode, the 'Up' and 'Down' keys are also used to increase or decrease the motor speed.
- (3) The Stop / Reset button is used to stop and reset the drive in keypad mode. It can also be used to reset the drive in terminal mode.
- (4) The Start button is used to start the drive in keypad mode.
- (6) The Escape button is used to exit from the parameter edit / view mode or disregard a parameter edit.

Defaulting the Drive

Proceed to default the drive using the following steps:

1. Disable the drive by opening any connections between Terminal 9 and 11. The display will read "inh" indicating an "inhibited" state.
2. Press the ENTER button **(1)**. The display should read "Pr. 10" or some two digit value after the prefix. Press the UP **(2)** or DOWN **(5)** button to arrive at "Pr. 00." Press ENTER **(1)** again.
3. The display should show a value of "NonE." Press ENTER **(1)** to make this value flash.
4. Press UP **(2)** eleven times to reach "dEF.60." This is the 60Hz defaults trigger. Hit ENTER.
5. Press the STOP/RESET **(3)** button. The display should go back to NonE when the drive's 60 Hz default settings were loaded successfully.

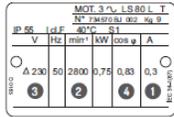
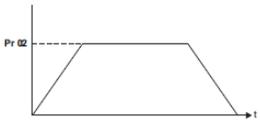
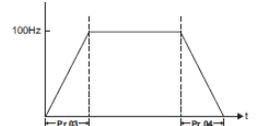
NOTE: If commissioning in a 50 Hz power supply region, choose "dEF.50" in step 4.

Setting Up the Drive

Every Unidrive M300 has a label that shows the top 10 parameters to change in order to achieve basic control of a motor using this drive. Emphasis is placed on parameters 06, 07, and 08, which require information that would come from the motor nameplate.

Parameter 10 determines how much access is allowed for all of the drive's parameters. Whenever this parameter is set to a value of "ALL," the keypad display switches from the typical "Pr. 00" format to a "00.000" format. This other format is the standard display for drives prior to firmware update v01.05.00.00. In this display, either side of the decimal point may blink, indicating that the user should set either the Menu (00.000) or the Parameter (00.000). For example, a display of "00.009" is said to be in "Menu 0, Parameter 9." In order to access advanced parameters, a user would edit the Menu side of the display, press ENTER, and then edit the Parameter side.

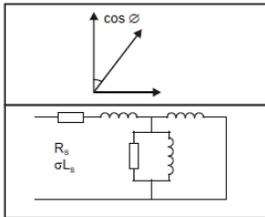
Next, follow the procedure discussed in Chapter 7 of the Control User Guide, shown below.

Action	Detail	
Before power-up	Ensure: <ul style="list-style-type: none"> The drive enable signal is not given, terminal 11 is open. Run signal is not given, terminal 12/13 is open. Motor is connected to the drive. The motor connection is correct for the drive Δ or Δ The correct supply voltage is connected to the drive. 	
Power-up the drive	Ensure: <ul style="list-style-type: none"> Drive displays 'inh' (enable terminal is open). If the drive trips, see Chapter 11 <i>Diagnostics</i> on page 80.	
Enter motor nameplate details	<ol style="list-style-type: none"> Motor rated current in Pr 06 (Amps) Motor rated speed in Pr 07 (rpm / min⁻¹) Motor rated voltage in Pr 08 (Volts) Motor rated power factor (cos ϕ) in Pr 09 	
Set maximum speed	Enter: <ul style="list-style-type: none"> Maximum speed in Pr 02 (Hz) 	
Set acceleration / deceleration rates	Enter: <ul style="list-style-type: none"> Acceleration rate in Pr 03 (s/100 Hz) Deceleration rate in Pr 04 (s/100 Hz) (If braking resistor is installed, set Pr 28 = FAST. Also ensure Pr 10.030 and Pr 10.031 and Pr 10.061 are set correctly, otherwise premature 'lt.br' trips may be seen). 	

NOTE: Some motors do not have a power factor listed on their nameplate. In this situation, leave Pr. 09 (or 00.009) to its default value. Remember that the service factor (S.F.) is not the same as the power factor of the motor.

Autotune

For commissioning an uncoupled, unloaded (nothing attached to the shaft) motor, a rotating autotune is recommended. Otherwise, performing a static autotune instead would be the better tuning option. Some applications may prohibit any form of autotuning such as running multiple motors with one drive. In such cases, ignore this section. Follow the autotune procedure described below. Pay attention to the last two bullet points.

Autotune	<p>The drive is able to perform either a stationary or a rotating autotune. The motor must be at a standstill before an autotune is enabled. A rotating autotune should be used whenever possible so the measured value of power factor of the motor is used by the drive.</p> <div style="border: 1px solid black; padding: 5px;">  <p>A rotating autotune will cause the motor to accelerate up to $\frac{2}{3}$ base speed in the direction selected regardless of the reference provided. Once complete the motor will coast to a stop. The enable signal must be removed before the drive can be made to run at the required reference.</p> <p>WARNING The drive can be stopped at any time by removing the run signal or removing the drive enable.</p> </div> <ul style="list-style-type: none"> A stationary autotune can be used when the motor is loaded and it is not possible to uncouple the load from the motor shaft. A stationary autotune measures the stator resistance of the motor and the dead time compensation for the drive. These are required for good performance in vector control modes. A stationary autotune does not measure the power factor of the motor so the value on the motor nameplate must be entered into Pr 09. A rotating autotune should only be used if the motor is uncoupled. A rotating autotune first performs a stationary autotune before rotating the motor at $\frac{2}{3}$ base speed in the direction selected. The rotating autotune measures the power factor of the motor. <p>To perform an autotune:</p> <ul style="list-style-type: none"> Set Pr 38 = 1 for a stationary autotune or set Pr 38 = 2 for a rotating autotune Close the Drive Enable signal (apply +24 V to terminal 11). The drive will display 'rdy'. Give a run command (apply +24 V to terminal 12 - Run forward or terminal 13 - Run reverse on Unidrive M100; press keypad start button on M101). The display will flash 'tuning' while the drive is performing the autotune. Wait for the drive to display 'inh' and for the motor to come to a standstill. <p>If the drive trips, see Chapter 11 <i>Diagnostics</i> on page 80.</p> <ul style="list-style-type: none"> Remove the drive enable and run signal from the drive. 	
Save parameters	<p>Select 'Save' in Pr 00 or Pr mm.000 (alternatively enter a value of 1001) and press the red  reset button.</p>	
Run	<p>Drive is now ready to run</p>	

Running the Motor

Once the drive parameters have been saved, the drive will need to have its STOs and Run Forward (or Run) command activated in order for the drive to transition into a Run state. The drive expects an electrical connection between terminals 9 and the STO inputs (see page) to enable the drive. In order to provide a run command, the drive must receive it from either the drive terminal strip or the keypad. An LED will display below the Hz symbol and next to a clockwise arrow to indicate that the drive is in Run mode.

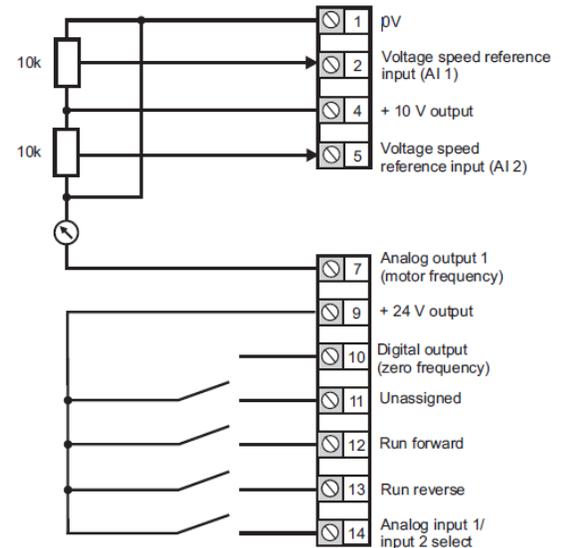
Terminal Configurations

The following are recommended wiring configurations for the different values of Pr. 05 (00.005).

Pr. 05 = AV

Main Setting: Terminals 2 and 5 are set to receive an analog voltage reference (0-10Vdc).

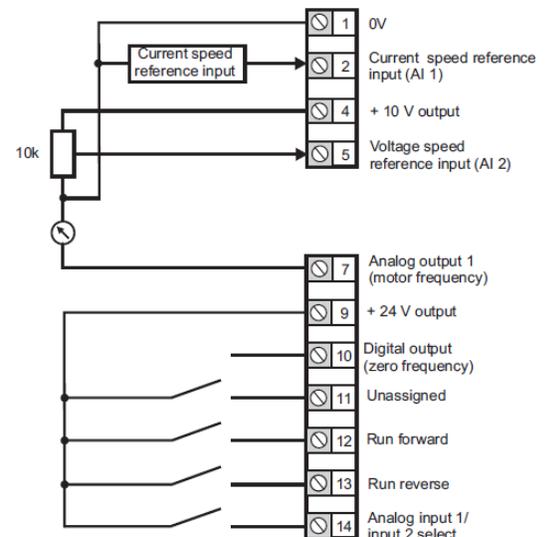
Secondary: Start/Stop set in terminals 11 and 12. Terminal 13 set for a Run Reverse. Terminal 14 selects which analog input should be used, other ignored.



Pr. 05 = AI

Main Setting: Terminal 2 set for receiving 4-20mA, terminal 5 set for a 0-10Vdc input.

Secondary: Start/Stop control in terminals 11 and 12. Terminal 13 set for a Run Reverse. Terminal 14 selects which analog input should be used, other ignored.

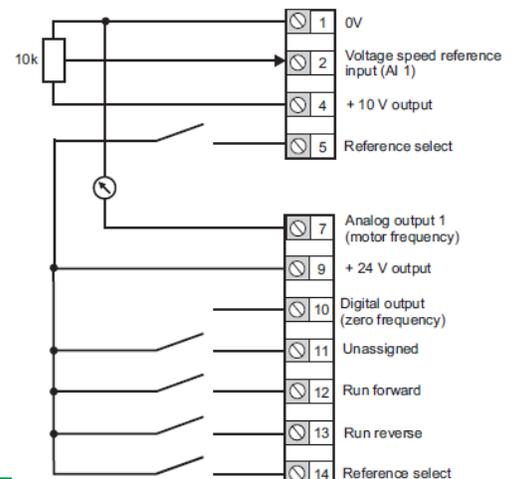


Pr. 05 = AV.Pr

Main Setting: Terminal 2 is set for a 0-10Vdc input. Terminal 5 is set as a digital input and works together with Terminal 14 to toggle between three Preset Speeds or the Analog Reference.

Secondary: Preset Speeds 2, 3, 4 will need to be defined in Pr. 19, 20, 21 respectively.

Terminal 5	Terminal 14	Reference selected
0	0	Analog reference 1 *
0	1	Preset speed 2 *
1	0	Preset speed 3 *
1	1	Preset speed 4 *

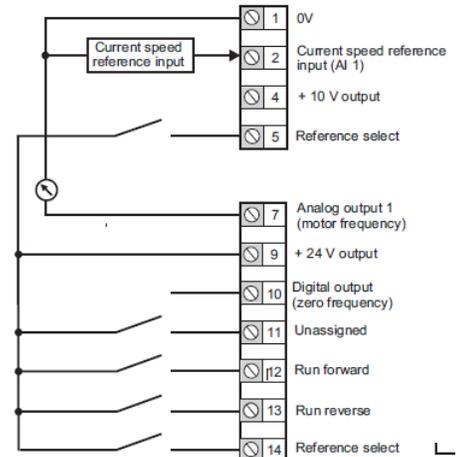


Pr. 05 = AI.Pr

Main Setting: Analog Input 1 in terminal 2 is set for an analog current reference (4-20mA). Terminal 10 is set as a digital input and works together with Terminal 14 to toggle between three Preset Speeds or the Analog Reference.

Secondary: Preset Speeds 2, 3, 4 will need to be defined in Pr. 19, 20, 21 respectively.

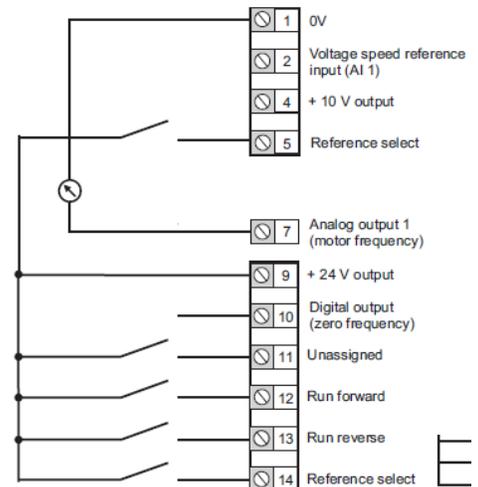
Terminal 5	Terminal 14	Reference selected
0	0	Analog reference 1*
0	1	Preset speed 2*
1	0	Preset speed 3*
1	1	Preset speed 4*



Pr. 05 = PrESEt

Main Setting: Terminal 5 is set as a digital input and works together with Terminal 14 to toggle between four Preset Speeds. Preset Speeds 1, 2, 3, 4 will need to be set in Pr. 18, 19, 20, 21.

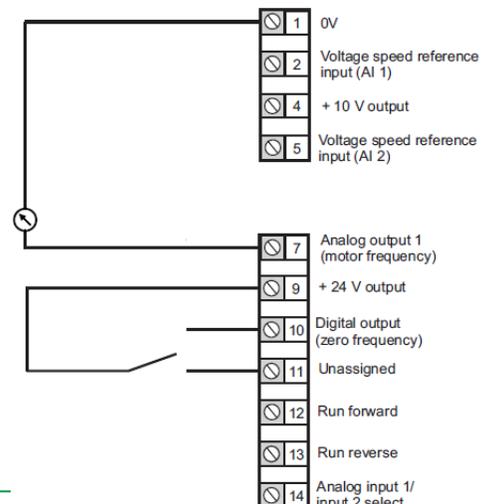
Terminal 5	Terminal 14	Reference selected
0	0	Preset speed 1*
0	1	Preset speed 2*
1	0	Preset speed 3*
1	1	Preset speed 4*



Pr. 05 = PAd

Main Setting: Speed reference defined by the Keypad Reference, using the UP and DOWN keypad buttons. Start/Stop is controlled by the green (START) and red (STOP) keypad buttons.

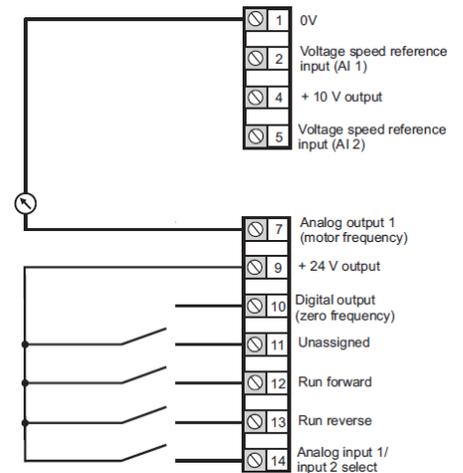
Secondary: Still need connection from terminal 9 to the drive STOs to enable drive.



Pr. 05 = PAd.rEF

Main Setting: Speed reference defined by the Keypad Reference, using the UP and DOWN keypad buttons. Start/stop is defined by drive terminal 12.

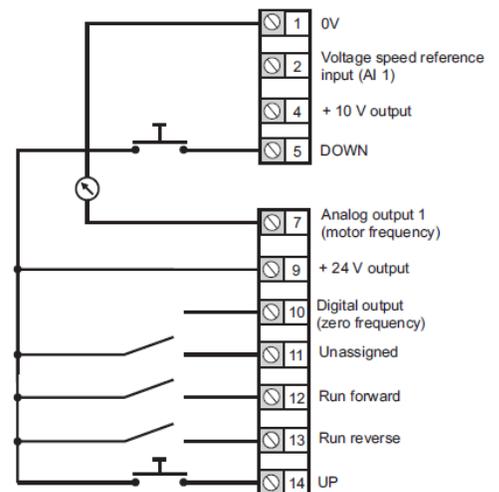
Secondary: Terminal 13 set as a Run Reverse command.



Pr. 05 = E.Pot

Main Setting: Speed reference defined by the Motorised Pot function in Menu 9. Reference is controlled by UP and DOWN commands assigned to terminals 5 and 14 respectively. Recommend pushbuttons on these inputs.

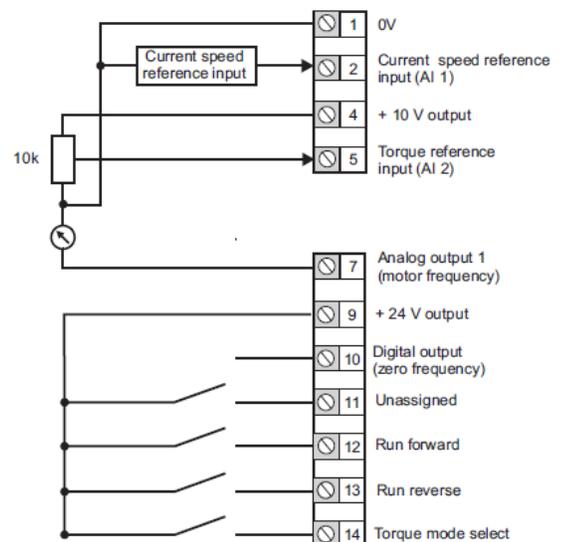
Secondary: Parameters 09.023, 09.022, and 09.021 may need to be adjusted for suitable motorized pot control. Parameter 09.023 controls the pot up/down rate, 09.022 enables a bipolar motorized pot reference, 09.021 selects a power-up mode.



Pr. 05 = torqueE

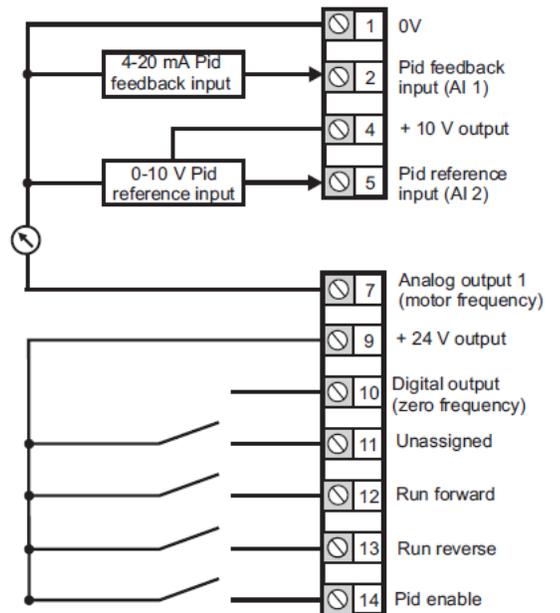
Main Setting: Analog Input 2 is set to receive an analog voltage signals (0-10Vdc) to define a torque reference. Analog Input 1 is set to control a speed reference (4-20mA).

Terminal 14 is set to toggle between running in torque mode (use the torque reference) or running in speed mode (use the speed reference). Reference not being used is ignored.



Pr. 05 = Pid

Main Setting: Analog Input 1 is set to receive a 4-20mA input as the feedback signal for a user programmable PID loop. Analog Input 2 is set to receive a 0-10Vdc input to determine the PID reference setpoint. Terminal 14 is used to enable (essentially turn ON) the PID loop. May need to adjust parameters 14.010 (PID proportional gain), 14.011 (PID integral gain), 14.006 (PID feedback invert), 14.013 (PID output upper limit), 14.014 (PID output lower limit).

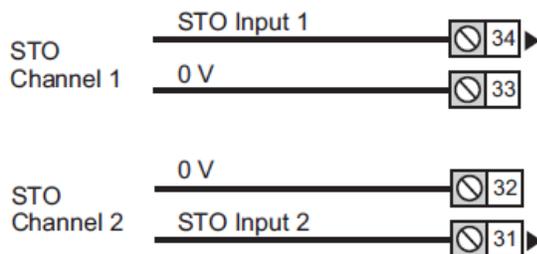


NOTE: These M300 configurations were always set for two-wire (non-latching) start/stop before and after firmware update v01.05.00.00.

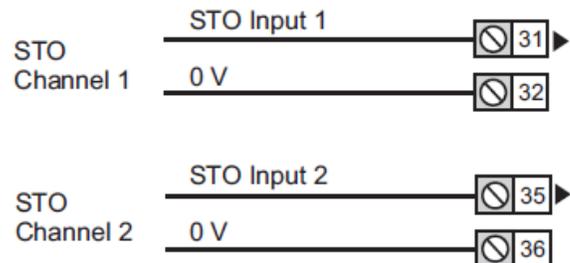
Safe Torque Off (STO) Inputs

Compared to the M200, the M300 does not have terminal 11 assigned to any function by default. The drive enabling is handled via two inputs in a separate 4-pin terminal block. For drive sizes 1-4, this block will appear behind the main control terminal strip when the front cover is removed. For drive sizes 5-11, the STO inputs appear on the bottom of the grey plastic molding where four openings show up. This is further down where option modules would be placed in Slot 1.

Frame Size 1-4 STO Pinout:



Frame Size 5-11E STO Pinout:



Because the STOs control the final enabling of the drive, Pr. 11 (or 06.004) is now set to a value of 5 by default. This option leaves terminal 14 as a spare digital input. In order to achieve a three-wire (latching) start/stop control scheme, the user must assign Pr. 11 to a value of 1, 3, or 4, and account for the STOs being energized.

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